MINISTART
Softstarter
PF 9015

Translation of the original instructions

DOLD

0277914

Product Description

The PF 9015 of the MINISTART family is a robust electronic control device for softstart and softstop of 3-phase asynchronous motors with integrated monitoring functions. After softstart the semiconductors are bridged by relay contacts to reduce the power dissipation in the unit.

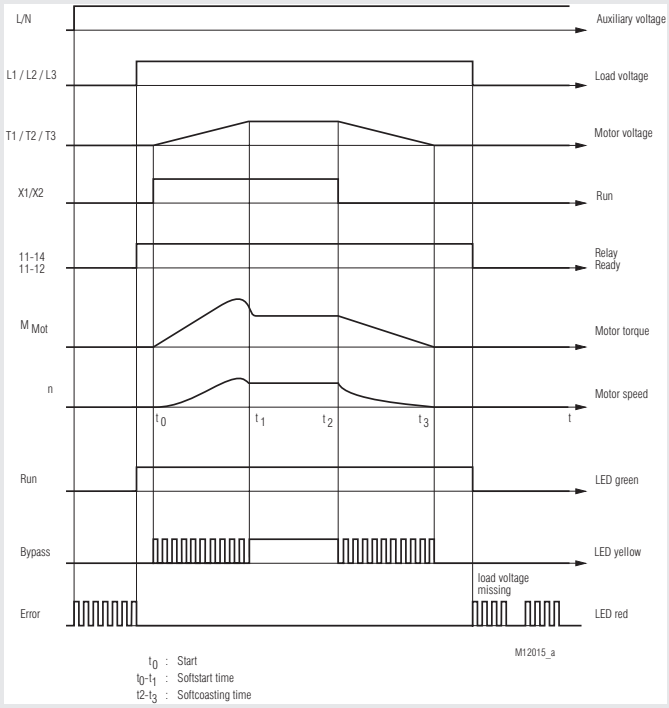
Your Advantages

- For starting current limitation and soft start of asynchronous motors
- Only one small device 67.5 mm for softstart, motor protection, phase sequence, under- and overvoltage monitoring
- Soft start and minimized staring current
- Extended service life of AC - motors and mechanical drive system
- For motor currents up to 20 A (up to 40 A on request)
- Softstart, softstop 1 ... 20 s
- Energy saving by bridging of the semiconductors after softstart
- Symmetrical staring current

Features

- According to IEC/EN 60947-4-2
- Suitable for IE3-motors
- 3-phase controlled with integrated bypass relays
- Phase sequence, under- and overvoltage monitoring
- Blocked motor monitoring in bypass mode
- Integrated motor protection to class 10 acc. to IEC/EN 60947-4-2
- Starting current limitation
- Thyristor monitoring
- Detection of missing load
- Automatic frequency detection of supply voltage
- Temperature monitoring of power semiconductors
- Kickstart function
- Width: 67,5 mm

Function diagram



Approvals and Markings

CE

Applications

- Pumps
- Fans and ventilation systems
- Conveyor systems and elevators
- Compresseors
- Mills, crushers, presses
- ... and for all applicattions with ambitious start-up and deceleration

Function Notes

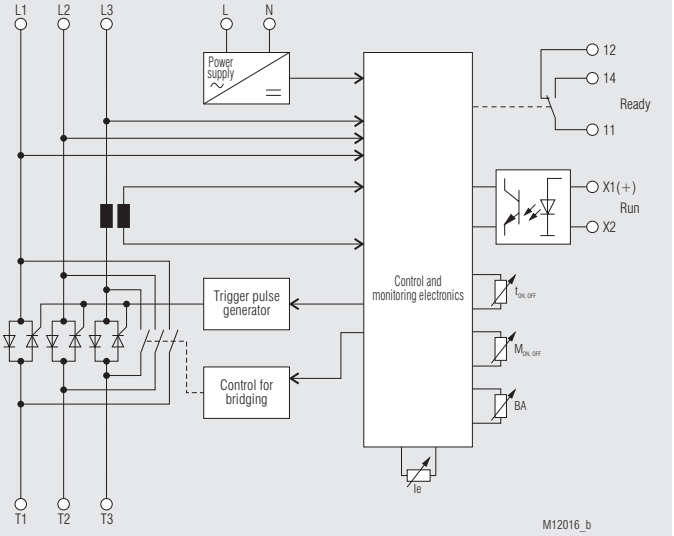
Variation of speed is not possible with this device.

Indication

The device status is indicated with different coloured LEDs and flash code

LED - green	Device ready
LED - yellow	On, when bridging relay active Flashes, when softstart, softstop function active
LED - red	Flashes if error (see flash codes)

Block Diagram



Terminal Connection

Terminal designation	Signal description
X1(+), X2	Start signal "Run"
11, 12, 14	Indicator relay "Ready"
L, N	auxiliary voltage
L1	Load voltage L1
L2	Load voltage L2
L3	Load voltage L3
T1	Motor connection T1
T2	Motor connection T2
T3	Motor connection T3

Outputs

One output relay is available.
Contact 11/14 is closed and contact 11/12 open if no device fault is present

Auxiliary Supply

To monitor phase failure on all 3 phases an external auxiliary supply of AC 230 V is necessary.

Control Elements

Potentiometer

I_e: Nominal current for overload protection and starting current limitation, blocking protection

t_{on}/ t_{off}: Ramp up / deceleration time

M_{on}/ M_{off}: Starting- / deceleration torque

Stepping potentiometer

BA Operating modes

0:	Standard
1:	Current limitation during start-up = 4 x Ie
2:	Kickstart 100 ms
3:	Kickstart 200 ms
4:	Kickstart 400 ms
5:	Kickstart 100 ms and current limitation
6:	Kickstart 200 ms and current limitation
7:	Kickstart 400 ms and current limitation
8:	Not used
9:	Not used

Note: The potentiometer setting is only read when connecting the power supply or on reset at failure mode.

Reset-button: Reset of failure mode after failure is removed and confirming potentiometer setting.

Device Description

Voltage monitoring
Under and overvoltage on the load voltage is monitored. If the voltage is out of range this will lead to a motor stop and failure indication on the unit.

Phase sequence monitoring
The phase sequence monitoring function monitors clockwise phase sequence of the 3-phase system. An anti-clockwise sequence forces the unit to failure mode.

Kickstart function
Using the rotary switch BA the kickstart function can be activated.At the begin of the softstart the motor voltage will be switched to 400 V for 100 ms or 200 ms or 400 ms. This creates an increased break off torque and allows starting of motors with high holding force at standstill. after that the softstart follows with the adjusted starting ramp.

Shortcircuited Thyristor
Before each softstart the power-semiconductors are tested for short circuit A detected short circuit forces the unit to failure mode. For short circuit test the motor must be connected.

Motor not connected
Before each softstart it is tested that the motor is correctly connected to the unit. This test avoids that the motor starts on 2 phases and gets faulty. Wrong connection forces the unit to failure mode.

Overtemperature
The temperature of the semiconductors is measured by NTC sensor. Overtemperature forces the unit into failure mode.

Frequency detection
To achieve a correct function the actual frequency has to be known. The frequency is monitored after power on or reset. If the frequency is outside the limits 50Hz ± 5 Hz or 60 Hz ± 5 Hz the unit switches to failure mode.

Blocking protection
In Bypass mode a blocking of the motor is detected by current monitoring. If the current exceeds 5 times the nominal current of the motor, the unit recognizes motor blocking. The unit switches to failure mode.

Overload protection
The unit incorporates an electronic overload protection, which is realized by monitoring the current in one phase. Overload protection class 10 is a fix setting. The response current can be adjusted with a potentiometer by adjusting the motor rated current. When the I2t value is overridden the unit switches into failure mode. The I^2t value is reset with the reset function.

Note: At loss of the auxiliary supply the actual I^2t -value is stored. At restart the I^2t -value is recalled and used for operation independent how long the motor was cooling down.

Limitation of starting current
By starting current limitation the peak current can be limited. The load on the supply network is lower. The time limit of the current is monitored and if the starting time exceeds the limit of 5 s a failure signal is indicated. The current limit is fixed to 2.5 times the motor nominal current.

Failure mode
If a device or function failure is detected, the unit goes into failure mode. The motor is disconnected and the indicating relay de-energises. Pressing the reset button exits the failure mode. Please make sure that when pressing the reset button, the start signal is disconnected to avoid unintentional starting.

Control Circuit Run

The control input X1(+), X2 works with a voltage of AC/DC 20 ... 300 V.

After reset or disconnecting the power supply the unit initiates a softstart, if voltage is connected to control input.

Fault Indication by Flashing Code

During normal operation failure messages may occur. The messages are indicated by a flashing sequence of the red LED.

Flashes *)	**Fault**	**Possible cause**	**Troubleshooting**
1 x fast	Motor voltage is missing	Defective fuse, faulty wiring	Check fuses and wiring
1	Device temperature to high	Duty cycle exceeded	Reduce operating time, use heat sink if possible
2	Mains frequency out of tolerance	Wrong frequency	Device is not suitable for actual frequency. Contact manufacturer
3	Phase sequence incorrect	Load voltage incorrect. Clockwise phase sequence is mandatory for correct function	Check wiring, change 2 phases
4	Undervoltage of load voltage	Undervoltage	Check load voltage, check fuses
5	Overload detected	Motor overloaded	Reduce operating time, Motor rough-running? Adjust nominal current
6	Motor blocked in Bypass-Mode	Motor stalled in operation	Check motor
7	Thyristor short-circuit	Faulty thyristor detected	Device has to be repaired
9	Motor connected incorrectly	One or more wires to the motor are interrupted	Check wiring to motor
10	Temperature sensor defective	Interruption or short circuit in temperature sensor of power semiconductors	Device has to be repaired
11	Overvoltage	Load overvoltage	Check load voltage, check fuses
12	Overcurrent at end of starting ramp	Blocked motor, heavy duty starting or ramp time to short	Increase ramp time, remove motor blocking, check motor on possible high friction

*) No.: Number of flash pulses in a series

Technical Data

Auxiliary supply:	AC 230 V ± 10%
Overvoltage protection:	Varistor AC 275 V
Ramp up / deceleration time:	1 ... 20 s
Starting / deceleration torque:	20 ... 70 % of rated motor torque
Kickstart voltage:	Full switched thyristors
Kickstart time:	100 ms, 200 ms, 400 ms
Consumption:	4 VA

Control Input Run X1(+), X2

Control voltage:	AC/DC 20 ... 300 V
Control input current:	0.2 mA ... 3.1 mA
Start up delay:	60 ms
Release delay:	320 ms

Indicator Output Ready 11, 12, 14

Contacts:	1 changeover contact	
Switching capacity		
to AC 15		
NO contacts:	3 A / AC 230 V	IEC/EN 60947-5-1
NC contacts:	1 A / AC 230 V	IEC/EN 60947-5-1
Electrical life		
To AC 15 at 3 A, AC 230 V:	2 x 10^5 switching cycles	
Permissible switching frequency:	Max. 1800 switching cycles / h	
Short circuit strength		
Max. fuse rating:	4 A gG / gL	IEC/EN 60947-5-1
Mechanical life:	≥ 10^8 switching cycles	

Output / Load Circuit

Load circuit	
Nominal operating voltage L1-L3:	3 AC 200 ... 480 V
Making voltage:	3 AC 185 V
Undervoltage:	3 AC 175 V
Overvoltage:	3 AC 530 V
Peak reverse voltage:	1200 V
Overvoltage protection:	Varistor 510 V
Nominal frequency:	50 Hz ± 5 Hz oder 60 Hz ± 5Hz
Nominal operating current I_e:	20 A
Setting range I_e:	5 A ... 20 A
Rated motor power at 400 V:	7.5 kW
Surge current:	1050 A (tp = 10 ms)
Load limit integral:	5500 A^2s
Resolution current measurement:	0.1 A
Usage category:	20: AC-53b: 4 - 20: 100
Number of starts per hour:	20
Overload protection:	Klasse 10
Blocking protection, response value:	5 x I_e ,for longer than 1 s in bypass mode
Current limiting:	4 x I_e ± 10% during ramp up
Short circuit detection	
Mode 1:	35 A gG / gL
Mode 2:	5500 A^2s

Coordination Type!
Coordination type 1 according to IEC 60947-4-1: The engine control unit is defective following a short circuit and must be replaced.
Coordination type 2 according to IEC 60947-4-1: The engine control unit is still suitable for continued use following a short circuit.

Technical Data

General Data

Temperature range		
Operation:	0 ... + 50 °C At an altitude of > 1000 m the maximum permissible temperature reduces by 0.5 °C / 100 m	
Storage:	- 20 °C ... +75 °C	
Relative air humidity:	< 95%, no condensation at 40 °C	
Altitude:	≤ 2000 m	
EMC		
Clearance and Creepage distances rated impulse voltage / pollution degree		
Overvoltage category:	III	
Mains-/Motor voltage-heat sink:	6 kV / 2	IEC/EN 60947-4-2
Mains-/Motor voltage-control voltage:	6 kV / 2	IEC/EN 60947-4-2
Mains-/Motor voltage-indicator relay:	6 kV / 2	IEC/EN 60947-4-2
Electrostatic discharge:	8 kV (air)	IEC/EN 61000-4-2
HF-irradiation		
80 MHz ... 1.0 GHz:	10 V / m	IEC/EN 61000-4-3
1.0 GHz ... 2.5 GHz:	10 V / m	IEC/EN 61000-4-3
2.5 GHz ... 2.7 GHz:	10 V / m	IEC/EN 61000-4-3
Fast transients:	2 kV	IEC/EN 61000-4-4
Surge voltage between		
wires for power supply:	1 kV	IEC/EN 61000-4-5
Between wire and ground:	2 kV	IEC/EN 61000-4-5
HF-wire guided:	10 V	IEC/EN 61000-4-6
Voltage dips:		IEC/EN 61000-4-11
Voltage dips:		IEC/EN 61000-4-11
Interference emission		
Wire guided:		IEC/EN 60947-4-2
Radio irradiation:		IEC/EN 60947-4-2
Harmonics in bypass mode:		IEC/EN 61000-3-11
Degree of Protection		
Enclosure:	IP 40	IEC/EN 60529
Terminals:	IP 20	IEC/EN 60529
Housing:	Thermoplastic with V0 behaviour acc. to UL subject 94	
Vibration resistance	Amplitude 0.35 mm frequency 10 ... 55 Hz	IEC/EN 60068-2-6
Climate resistance:	0 / 050 / 04	IEC/EN 60068-1
Wire connections		
Load terminals:	Box terminals with self-lifting wire protection Captive M4 Pozidriv-terminal screws 0,5 ... 16 mm² solid 0,5 ... 16 mm² mit stranded wire with sleeve DIN 46228/1 0,5 ... 16 mm² stranded ferruled (isolated) DIN 46228/4 21 - 6 AWG	
Insulation of wires or sleeve length:	12 mm - 13 mm	
Mounting torque:	2.5 Nm	
Control terminals	Pluggable terminal blocks with cage clamp terminals 0.2 - 2.5 mm² solid 0.2 - 2.5 mm² ferruled 0.2 - 2.5 mm² stranded wire with sleeve DIN 46228/1 0.2 - 2.5 mm² stranded ferruled (isolated) 26 - 12 AWG	
Insulation of wires or sleeve length:	8 mm	
Weight		
with DIN rail mounting:	960 g	

Dimensions

Width x height x depth:	67.5 mm x 122.4 mm x 122.1 mm With fixing plate With heat sink

Standard Type

PF 9015.11 3 AC 200 ... 480 V 50 Hz U_H 230 V 20 A

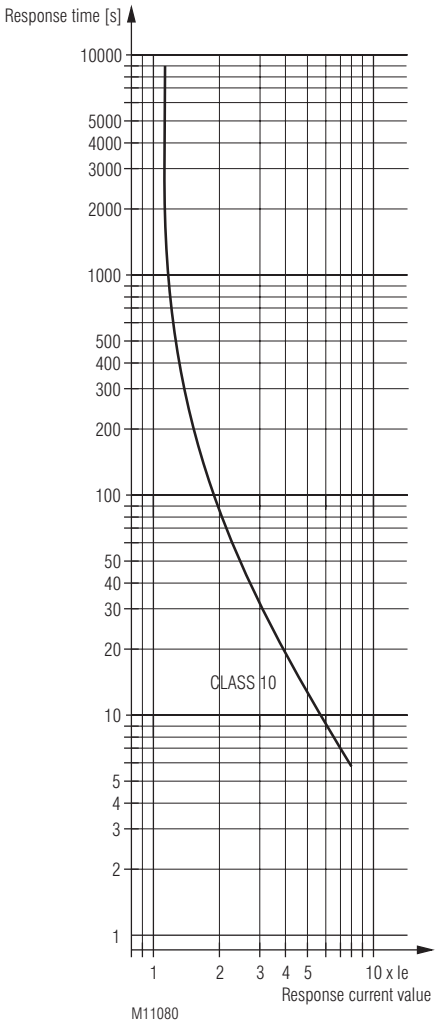
Article number:	0068478
• Load voltage:	3 AC 200 ... 480 V
• Auxiliary voltage U_H:	AC 230 V
• Nominal operating current I_e:	20 A
• Setting range I_e:	5 A ... 20 A
• Width:	67.5 mm

Ordering Example

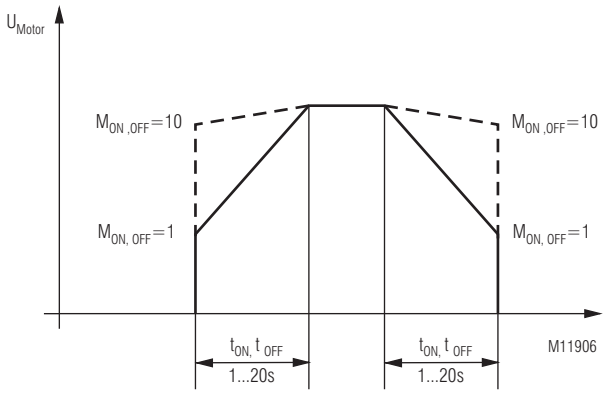
PF 9015 .11 3 AC 200 ... 480 V 50 Hz U_H 230 V 20 A

- 20 A — Nom. operating current
- U_H 230 V — Auxiliary voltage U_H
- 50 Hz — Nominal frequency
- 3 AC 200 ... 480 V — Load voltage
- .11 — Contacts
- PF 9015 — Type

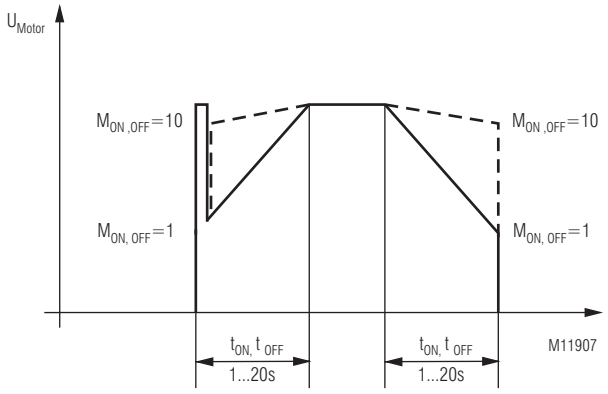
Characteristics



Trigger characteristics



Characteristics without Kickstart function



Characteristics with Kickstart function

Set-Up Procedure

Operation mode:
Select the required operating mode with potentiometer "BA".

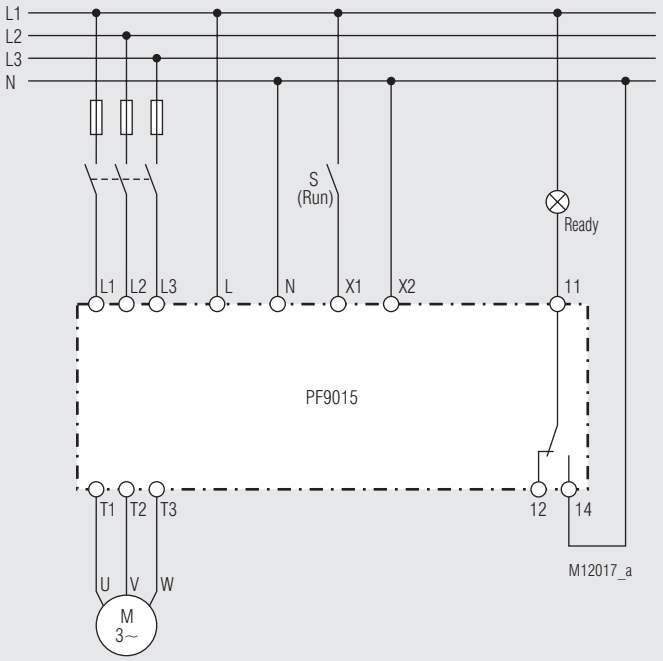
Motor protection:
Set potentiometer I_e to reted motor current.

Softstart:
1. Start the motor via control input X1/X2 and turn potentiometer "M_{on}/ M_{off}" up until the motor starts to turn without excessive humming.

2. Adjust potentiometer "t_{on} / t_{off}" to give desired ramp time.

Softstop:
- During softstop the device has to be connected to the voltage.
- Select softstop by opening control input X1/X2.
- The softstop time is identical with the softstart time "ton-/toff-time".

Connection Example



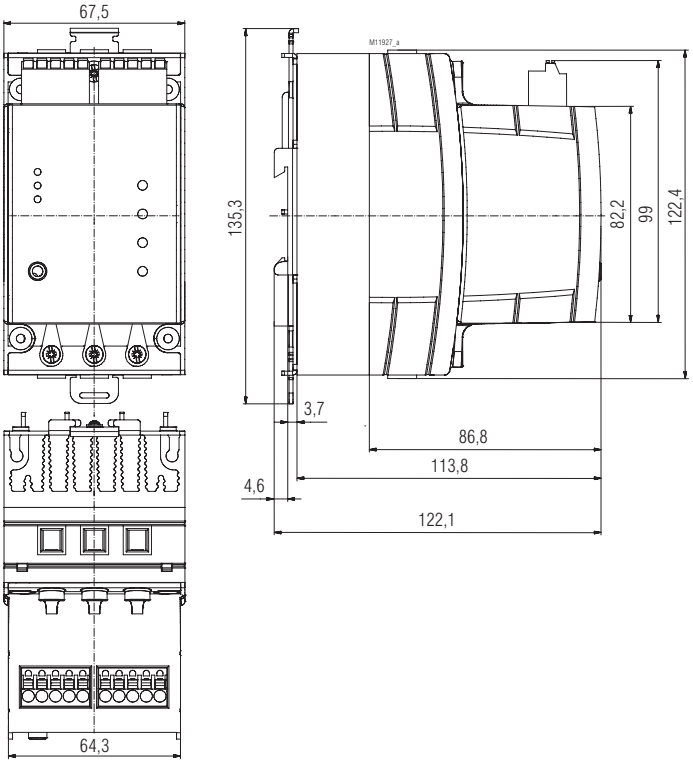
Safety Instructions

Installation Error!

- For engine control units, the minimum loads indicated in the data sheet must be observed.
- The use of capacitive loads can lead to the destruction of switching components of the motor control unit. Do not operate capacitive loads on the motor control unit.

Although the motor is at standstill, it is not galvanically separated from the mains.

Dimensions



PF 9015 with heat sink